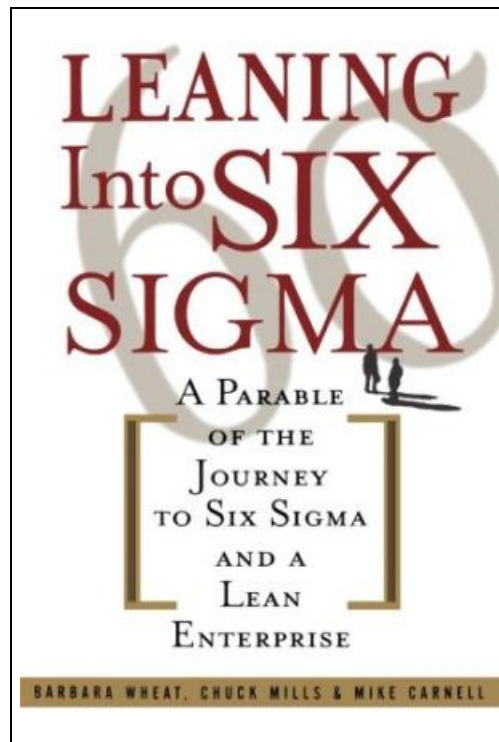


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LEANING INTO SIX SIGMA: A PARABLE OF THE JOURNEY TO SIX SIGMA AND A LEAN ENTERPRISE

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